

**FC SERIES**

Variety of chain type suitable for wide range of applications either horizontal or vertically product transportation. Capacity higher than FK, FS, FM. The maximum product width to be conveyed can be referred to guide rail assembly pages.

**FC Series Characteristic**

Beam Width: 105mm

Product Width: Refer to Guide Rail Assembly

**Accessories Needed**

Slide Rail Required: FASR-25 OR FASR-25U

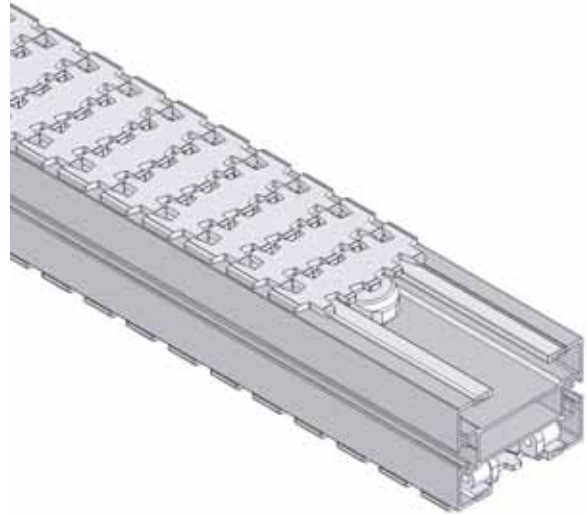
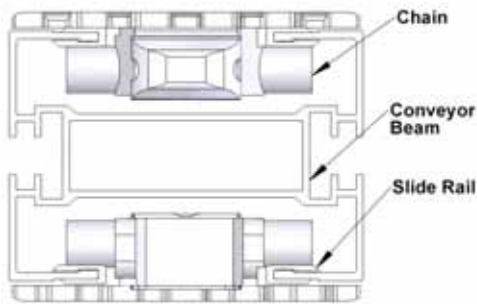
Slide Rail Colour: WHITE OR NATURAL COLOUR

Slide Rail Material: HDPE OR UHMW

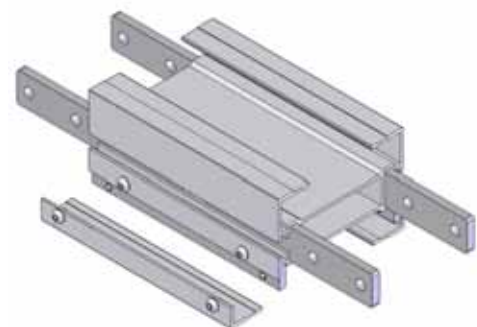
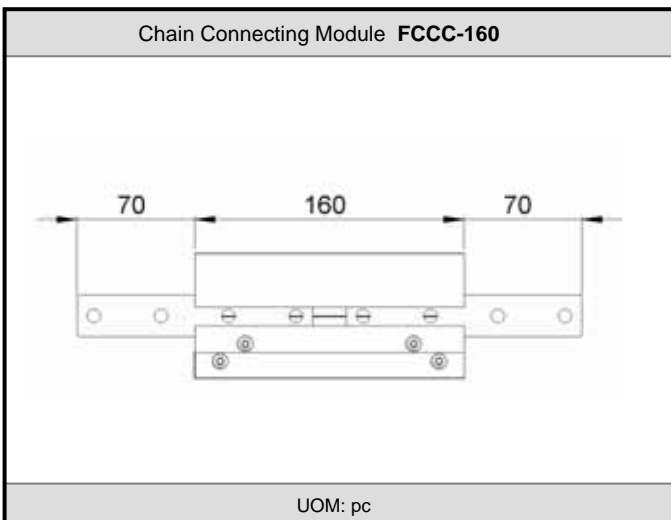
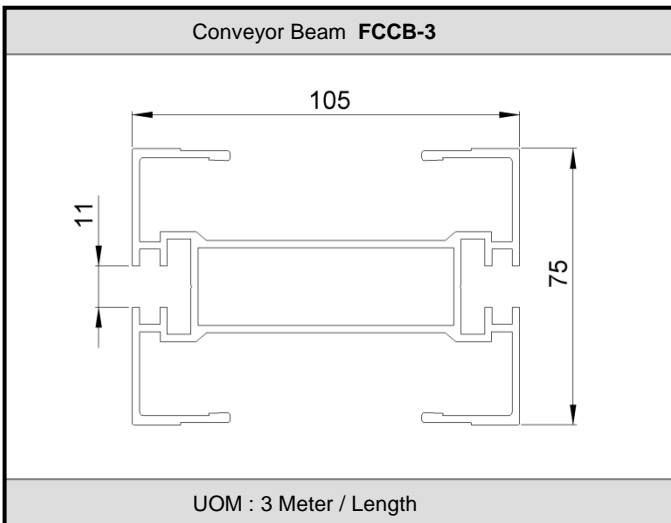
Slide Rail Rivet & Screw: FASLR-4X6 or FASLS-M5

Connecting strip is used to connect 2 beams.

Connecting Strip: FACS-25x140A



FC



**FC SERIES**

FC

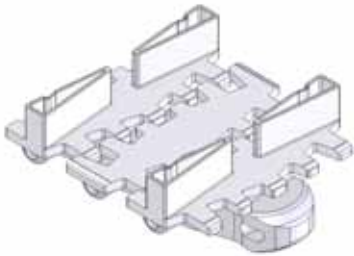
Chain Common Data

Packaging: 5m per box  
Pitch: 35.5mm  
Width: 105mm  
Tensile Strength at 20°C: 6000N  
Colour: White & Black (Conductive)

Material :-  
Chain: White Acetal / POM  
Pivot: Polyamide  
Pivot Pin : Stainless Steel  
Insert (Wedge and Friction): TPE Grey

Example for FCCT-5A17-L#

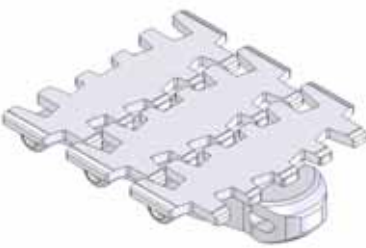
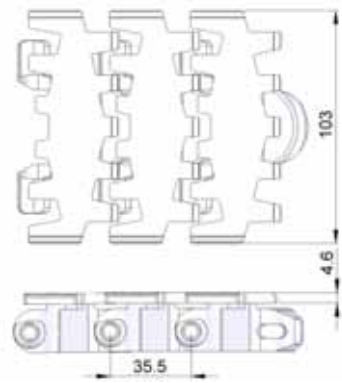
# = 1 cleated top chain with alternate of # link of plain chain



The above chain is FCCT-5A17-L1, 1 link cleated top chain with alternate of 1 link of plain chain.


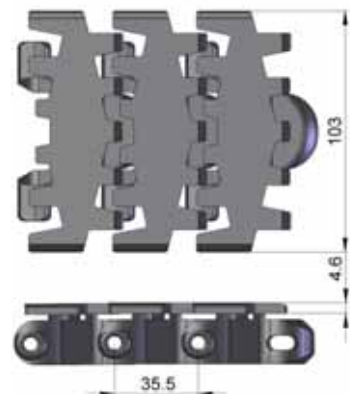
Note: # = 1, 2, 3, 4, 5.....20

**Standard Plain Chain FCPC-5**


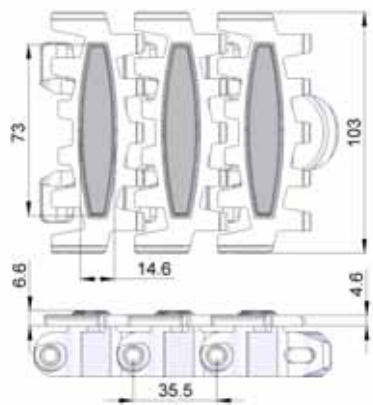
UOM: 5 Meter / box  
Application: Suitable for horizontal and slope < 5° transport of products with accumulation.

**Conductive Chain FCPC-5CD**

UOM: 5 Meter / box  
Application: Suitable for transport of static sensitive product..

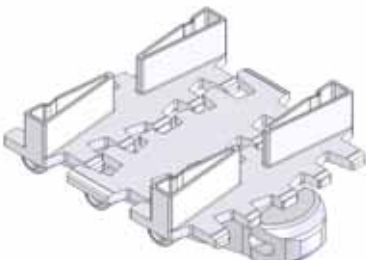
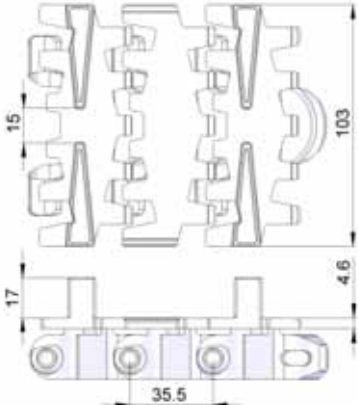
**Friction Top Chain FCFT-5**

UOM: 5 Meter / box  
Application: Suitable for transport product in slope > 5° but <= 30° without accumulation.

**Cleat Top Chain FCCT-5A17-L#**

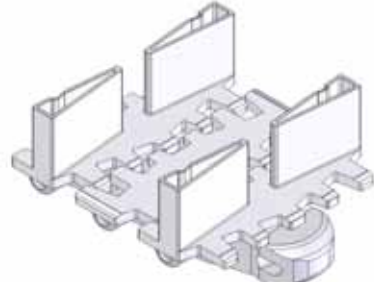
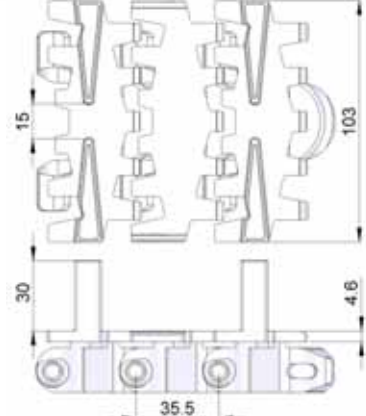
# = 1, 2, 3, 4, 5.....20

UOM: 5 Meter / box  
Application: Suitable for vertical transport of product with no accumulation.

**Cleat Top Chain FCCT-5A30-L#**

# = 1, 2, 3, 4, 5.....20

UOM: 5 Meter / box  
Application: Suitable for vertical transport of product with no accumulation.

**FC SERIES**

FC

**Roller Top Chain FCRT-5**

UOM: 5 Meter / box  
Application: Suitable for accumulation of product with low friction and pressure.

**Roller Cleat Chain FCRC-5A-L#**  
# = 1, 2, 3, 4, 5..20

UOM: 5 Meter / box  
Application: Suitable for vertical transportation of product in slope with no accumulation.

**Roller Cleat Chain FCRC-5B-L#**  
# = 1, 2, 3, 4, 5..20

UOM: 5 Meter / box  
Application: Suitable for vertical transportation of product in slope with no accumulation.

**Magnet Top Chain FCMT-5**

UOM: 5 Meter / box  
Application: Suitable for conveying of ferromagnetic products in slope.

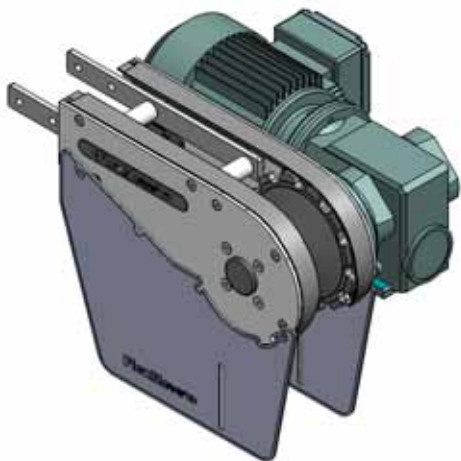
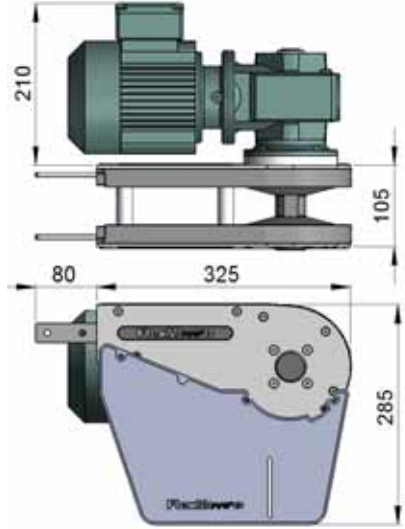
**Magnet Top Chain FCMT-5-L#**  
# = 1, 2, 3, 4, 5..20

UOM: 5 Meter / box  
Application: Suitable for conveying of ferromagnetic products in slope.

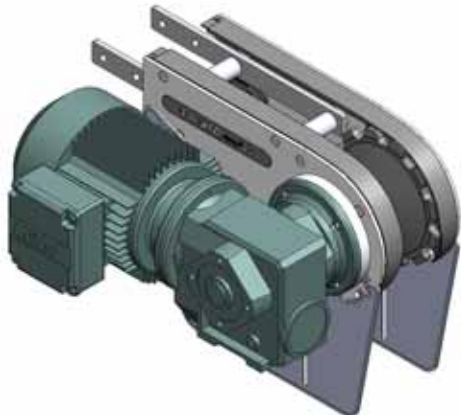
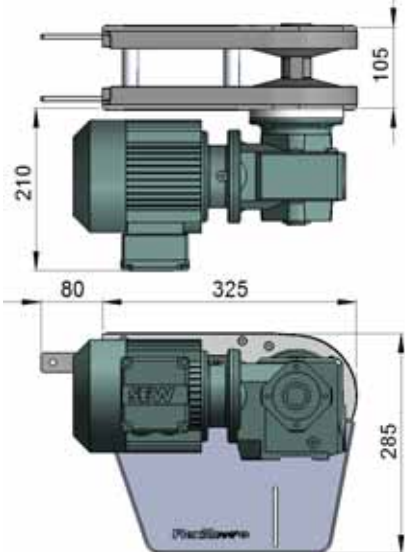
**Friction Top Chain FCFT-5A**

UOM: 5 Meter / box  
Application: Suitable for transport product in slope > 5° but <= 30° without accumulation.

**FC SERIES**

<p>FC Direct End Drive with Motor (LEFT) <b>FCDD105-0.25L1, 0.37L1, 0.55L1</b></p>		<p>FC Direct End Drive without Motor (LEFT) <b>FCDD105-0L1</b></p>
		
<p><b>Max Traction Force : 1250N</b></p> <p>The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FCDD105-0L1 represents direct drive without gear motor. Multi channel drives are available upon request.</p>		
<p>UOM : pc Chain required 2-way : 0.8 meter Slide rail required 2-way: 0.5 meter</p>		

FC

<p>FC Direct End Drive with Motor (RIGHT) <b>FCDD105-0.25R1, 0.37R1, 0.55R1</b></p>		<p>FC Direct End Drive without Motor (RIGHT) <b>FCDD105-0R1</b></p>
		
<p><b>Max Traction Force : 1250N</b></p> <p>The Direct End Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FCDD105-0R1 represents direct drive without gear motor. Multi channel drives are available upon request.</p>		
<p>UOM : pc Chain required 2-way : 0.8 meter Slide rail required 2-way: 0.5 meter</p>		

SEW gear motors are products of SEW Eurodrive.

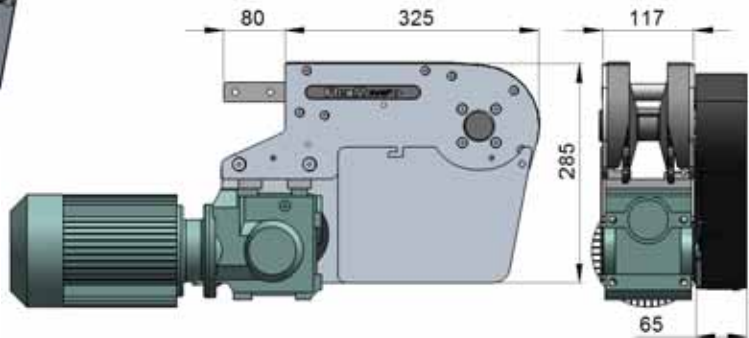
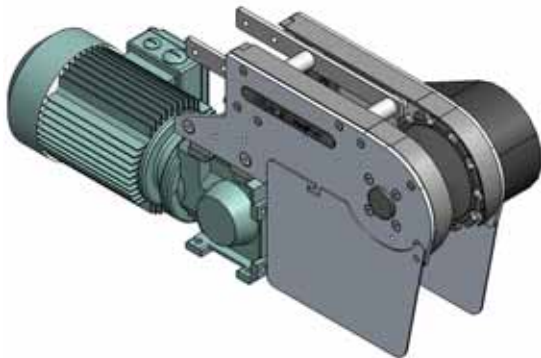
**FC SERIES**

FC

FC Suspended End Drive with Motor (LEFT)  
**FCSD-0.25L1, 0.37L1, 0.55L1**



FC Suspended End Drive without Motor (LEFT)  
**FCSD-0L1**



Max Traction Force : 1250N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCSD-0L represents suspended drive without gear motor.

UOM : pc

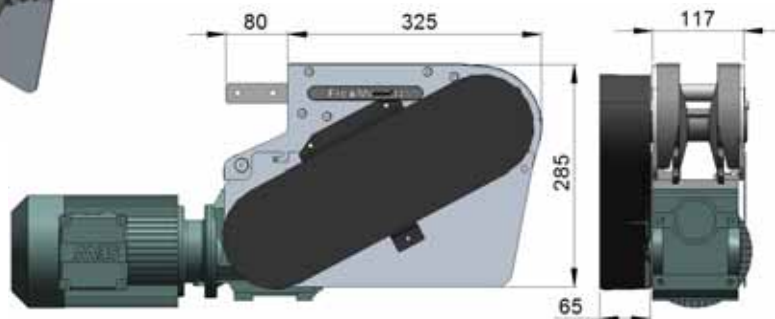
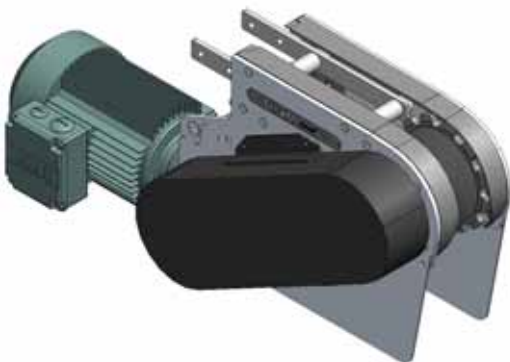
Chain required 2-way : 0.8 meter

Slide rail required 2-way: 0.5 meter

FC Suspended End Drive with Motor (RIGHT)  
**FCSD-0.25R1, 0.37R1, 0.55R1**



FC Suspended End Drive without Motor (RIGHT)  
**FCSD-0R1**



Max Traction Force : 1250N

The Suspended End Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCSD-0R represents direct drive without gear motor.

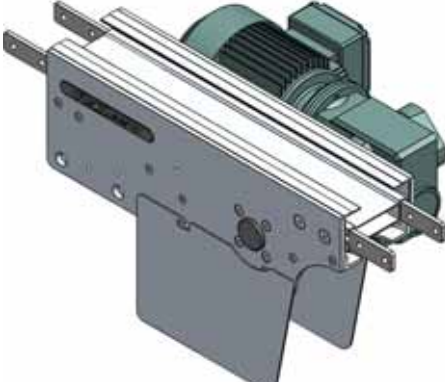
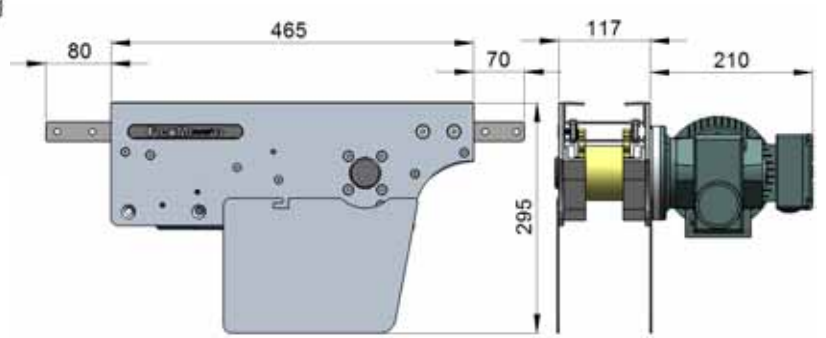
UOM : pc

Chain required 2-way : 0.8 meter

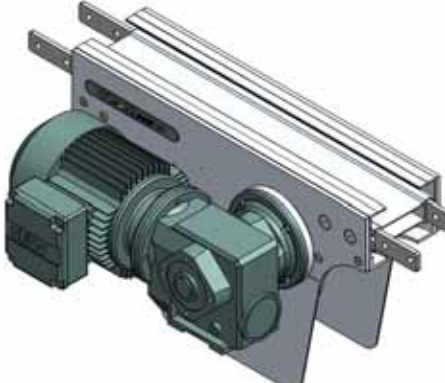
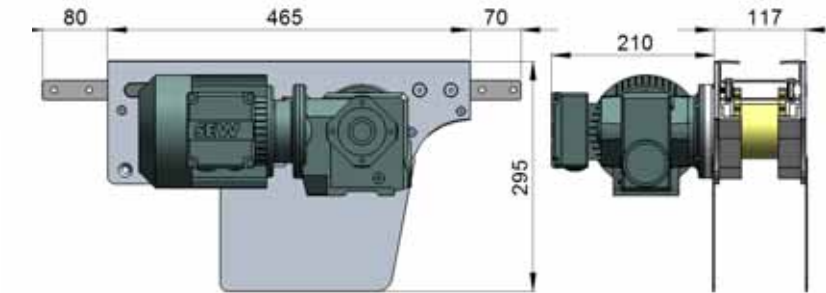
Slide rail required 2-way: 0.5 meter

SEW gear motors are products of SEW Eurodrive.

**FC SERIES**

FC Direct Intermediate Drive with Motor (LEFT) <b>FCID-DD-0.25L1, 0.37L1, 0.55L1</b>		FC Direct Intermediate Drive without Motor (LEFT) <b>FCID-DD-0L1</b>
		
		
<p><b>Max Traction Force : 200N</b></p> <p>The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FCID-DD-0L represents direct drive without gear motor. Maximum traction force for FCID-DD is lower than FCDD and FCSD.</p>		
UOM : pc Chain required 2-way : 0.8 meter Slide rail required 2-way: 0.5 meter		


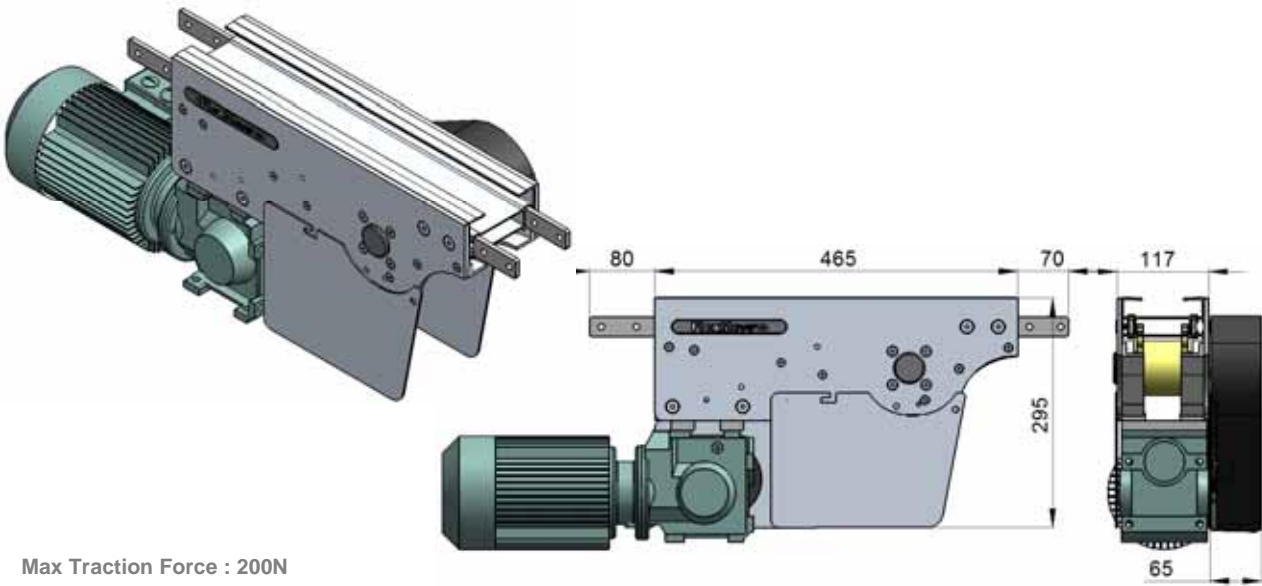
FC


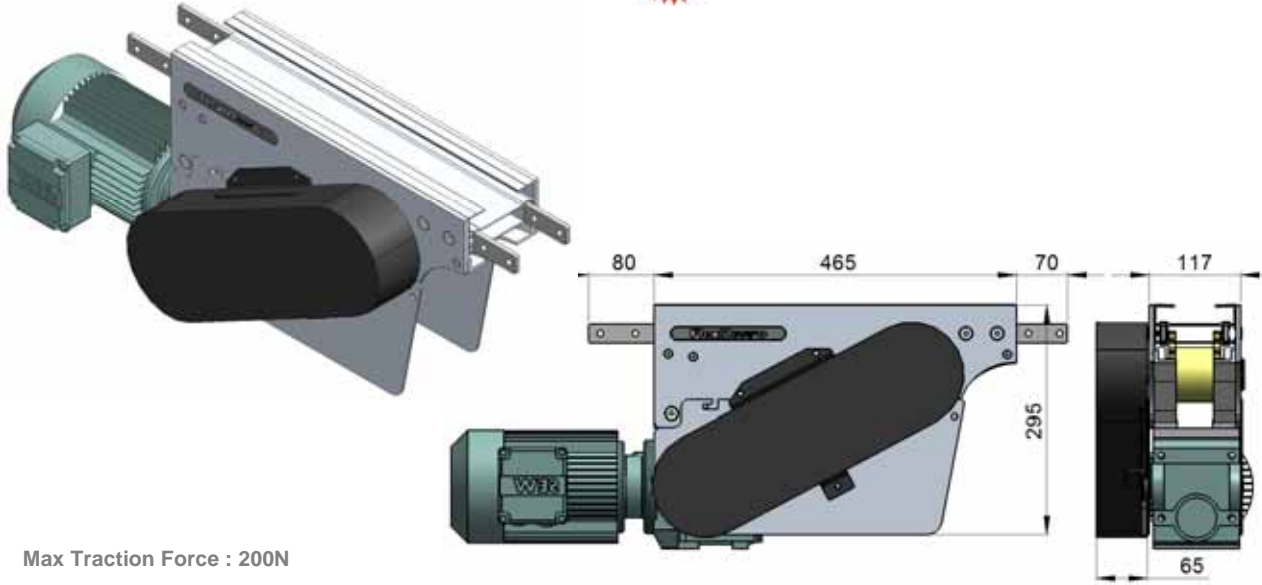
FC Direct Intermediate Drive with Motor (RIGHT) <b>FCID-DD-0.25R1, 0.37R1, 0.55R1</b>		FC Direct Intermediate Drive without Motor (RIGHT) <b>FCID-DD-0R1</b>
		
		
<p><b>Max Traction Force : 200N</b></p> <p>The Direct Intermediate Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FCID-DD-0L represents direct drive without gear motor. Maximum traction force for FCID-DD is lower than FCDD and FCSD.</p>		
UOM : pc Chain required 2-way : 0.8 meter Slide rail required 2-way: 0.5 meter		

SEW gear motors are products of SEW Eurodrive.

**FC SERIES**

FC

FC Suspended Intermediate Drive with Motor (LEFT) <b>FCID-SD-0.25L1, 0.37L1, 0.55L1</b>		FC Suspended Intermediate Drive without Motor (LEFT) <b>FCID-SD-0L1</b>
		
<p><b>Max Traction Force : 200N</b></p> <p>The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FCID-SD-0L represents suspended drive without gear motor. Maximum traction force for FCID-SD is lower than FCDD and FCSD.</p>		
<p>UOM : pc                  Chain required 2-way : 0.8 meter                  Slide rail required 2-way: 0.5 meter</p>		

FC Suspended Intermediate Drive with Motor (RIGHT) <b>FCID-SD-0.25R1, 0.37R1, 0.55R1</b>		FC Suspended Intermediate Drive without Motor (RIGHT) <b>FCID-SD-0R1</b>
		
<p><b>Max Traction Force : 200N</b></p> <p>The Suspended Intermediate Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FCID-SD-0R represents suspended drive without gear motor. Maximum traction force for FCID-SD is lower than FCDD and FCSD.</p>		
<p>UOM : pc                  Chain required 2-way : 0.8 meter                  Slide rail required 2-way: 0.5 meter</p>		

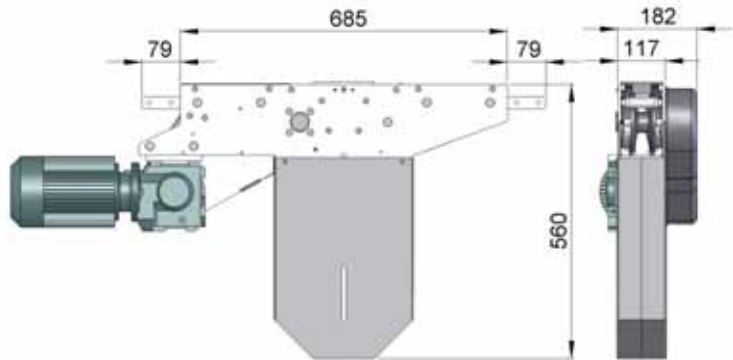
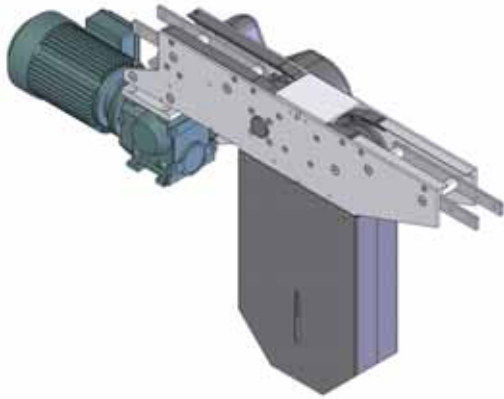
SEW gear motors are products of SEW Eurodrive.

**FC SERIES**

FC

FC Suspended Catenary Drive with Motor (LEFT)  
**FCCD-SD-0.25L, 0.37L, 0.55L**

FC Suspended Catenary Drive without Motor (LEFT)  
**FCID-SD-0L**



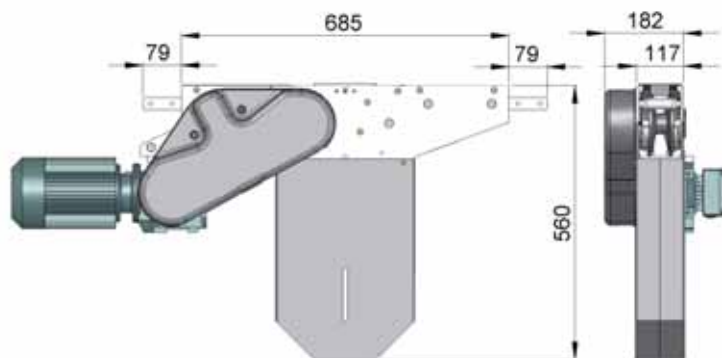
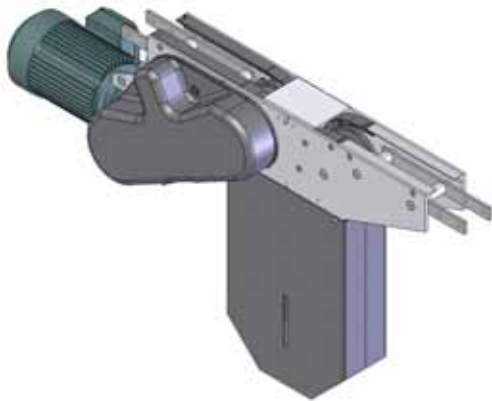
Max Traction Force : 1250N

The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCCD-SD-0L represents suspended drive without gear motor.

UOM : pc  
Chain required 1-way : 1.4 meter  
Slide rail required 1-way: 1.0 meter

FC Suspended Catenary Drive with Motor (RIGHT)  
**FCCD-SD-0.25R, 0.37R, 0.55R**

FC Suspended Catenary Drive without Motor (RIGHT)  
**FCID-SD-0R**



Max Traction Force : 1250N

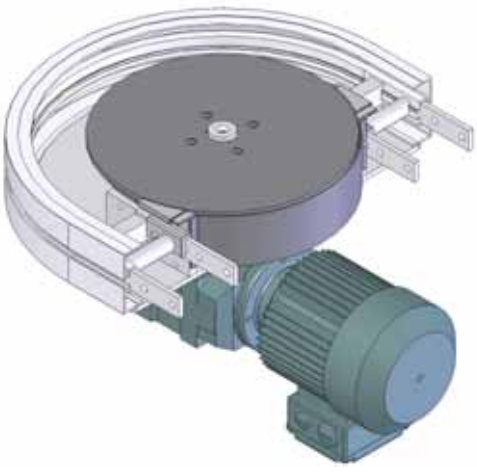
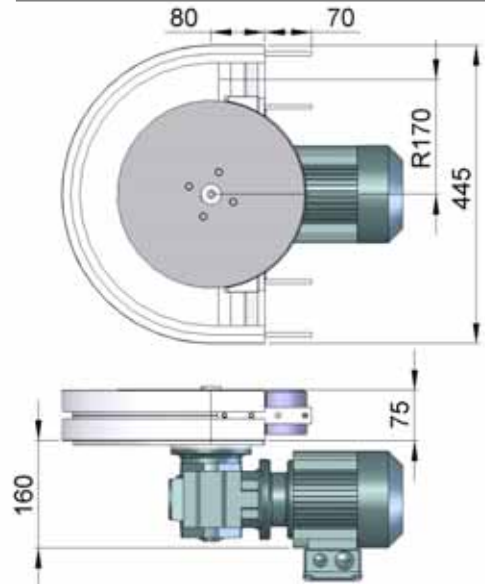
The Suspended Catenary Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW & 0.55kW. FCCD-SD-0R represents suspended drive without gear motor.

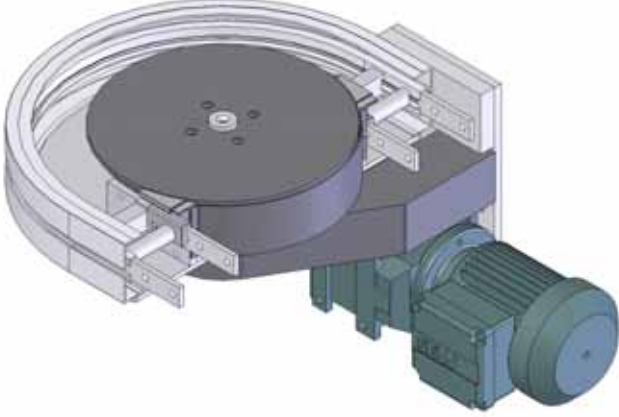
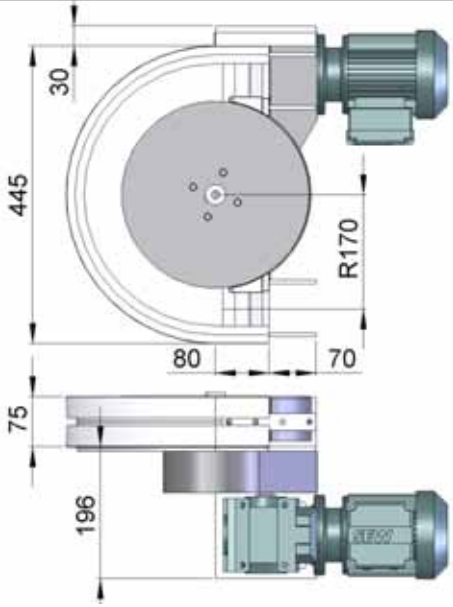
UOM : pc  
Chain required 1-way : 1.4 meter  
Slide rail required 1-way: 1.0 meter

SEW gear motors are products of SEW Eurodrive.



**FC SERIES**

FC Direct Wheel Drive with Motor <b>FCWD-0.25, 0.37, 0.55</b>	FC Direct Wheel Drive without Motor <b>FCWD-DD-0M</b>
	
<p><b>Max Traction Force : 200N</b></p> <p>The Direct Wheel Drive Unit is without torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FCWD-DD represents wheel drive without gear motor. Maximum traction force for FCWD-DD is lower than FCDD and FCSD.</p>	<div style="border: 1px solid black; width: 20px; height: 15px; display: flex; align-items: center; justify-content: center;">FC</div>
<p><b>UOM : SET</b></p> <p>Chain required 1-way : 0.7 meter</p> <p>Slide rail required 1-way: 0.7 meter</p>	

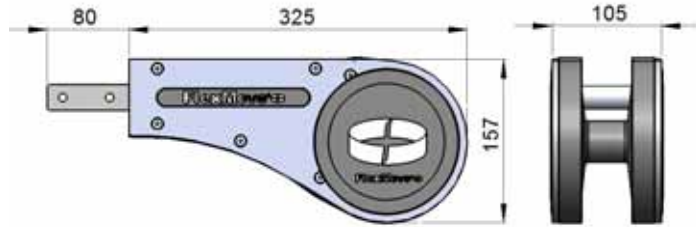
FC Suspended Wheel Drive with Motor <b>FCWD-SD-0.25, 0.37, 0.55</b>	FC Suspended Wheel Drive without Motor <b>FCWD-SD-0M</b>
	
<p><b>Max Traction Force : 200N</b></p> <p>The Suspended Wheel Drive Unit is with torque limiter. Standard attached gear motors are with SEW motor size 0.25kW, 0.37kW &amp; 0.55kW. FCWD-SD represents wheel drive without motor. Maximum traction force for FCWD-SD is lower than FCDD and FCSD.</p>	
<p><b>UOM : SET</b></p> <p>Chain required 1-way : 0.7 meter</p> <p>Slide rail required 1-way: 0.7 meter</p>	

SEW gear motors are products of SEW Eurodrive.

**FC SERIES**

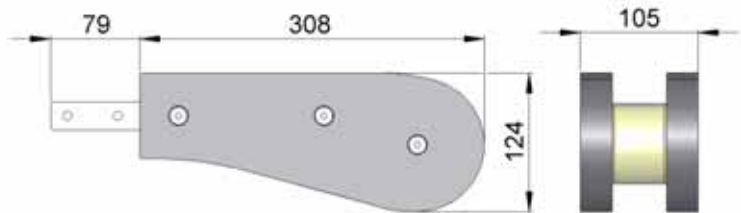
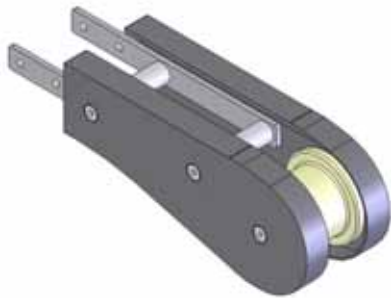
FC

**FC Idler End-325**  
**FCIE-325**



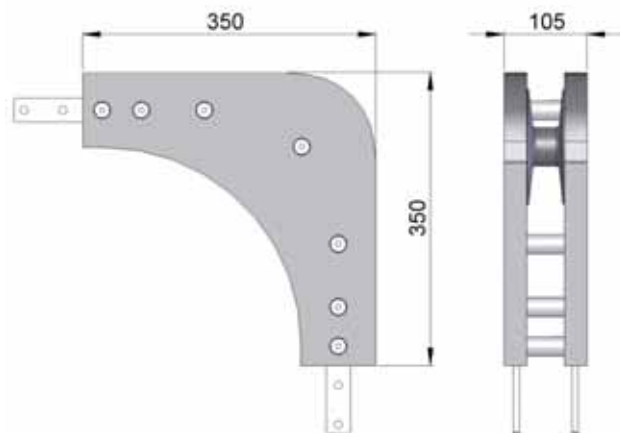
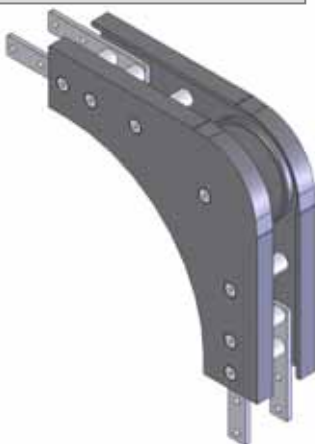
UOM : pc  
Chain required 2-way : 0.8 meter  
Slide rail required 2-way: 0.5 meter

**FC Idler End-308**  
**FCIE-308**



UOM : pc  
Chain required 2-way : 0.7 meter  
Slide rail required 2-way: 0

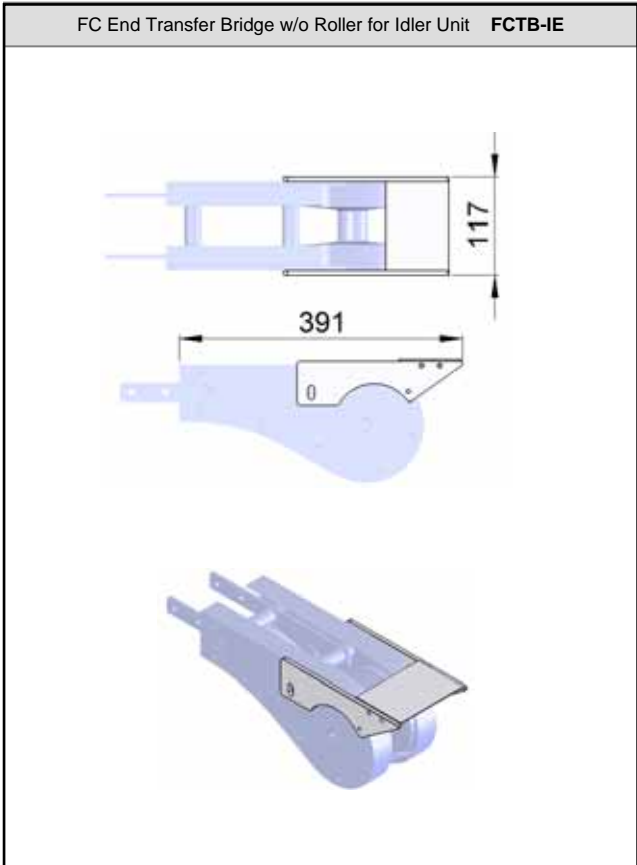
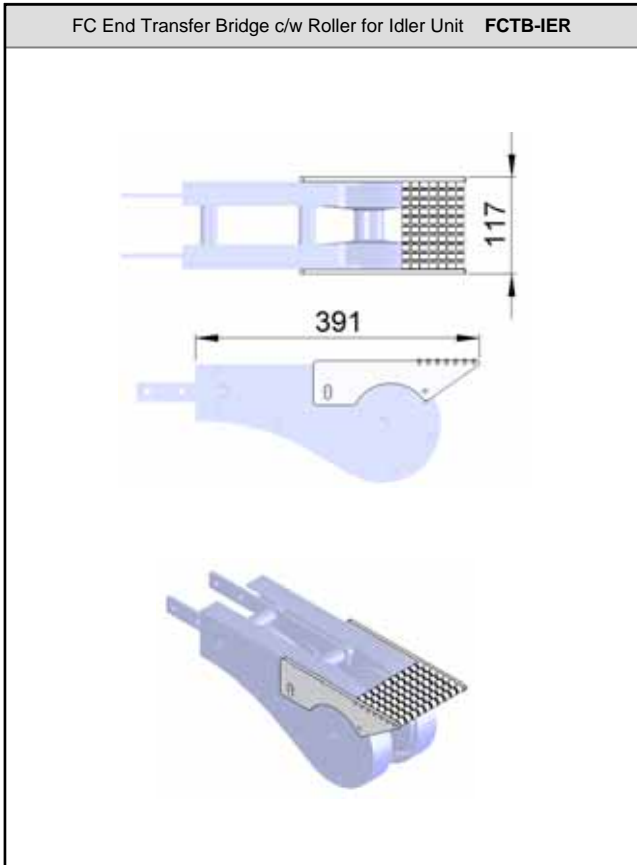
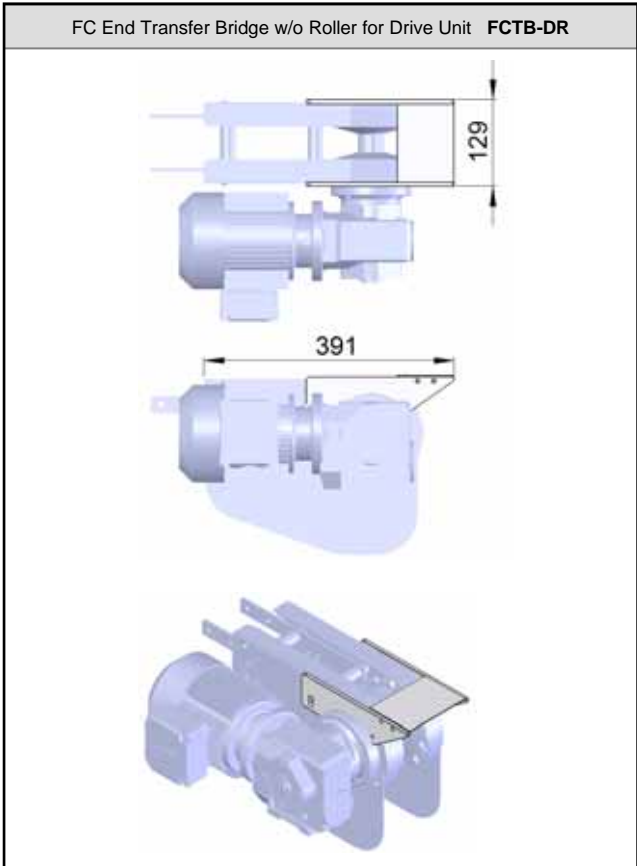
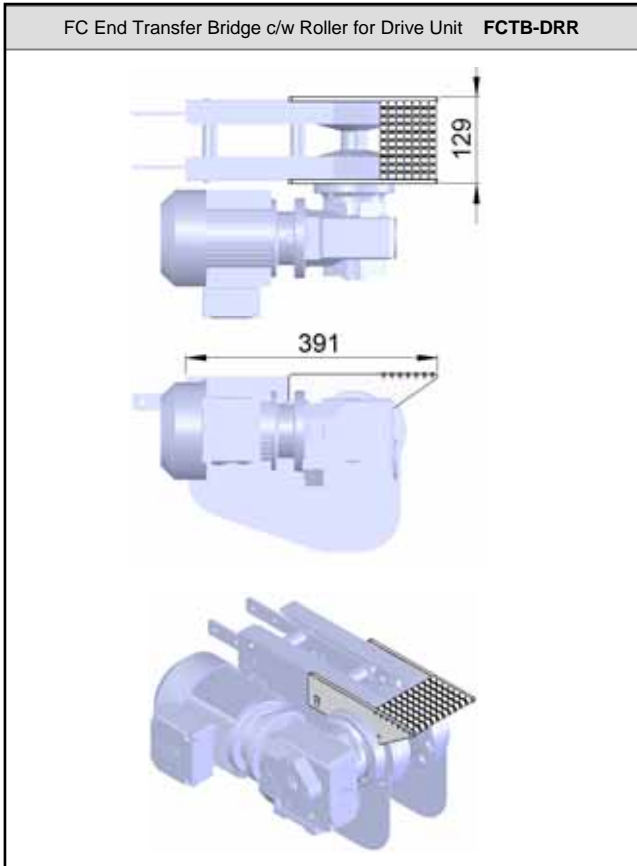
**FC Idler Bend**  
**FCIB-350**



UOM : pc  
Chain required 2-way : 1.6 meter  
Slide rail required 2-way: 0

**FC SERIES**

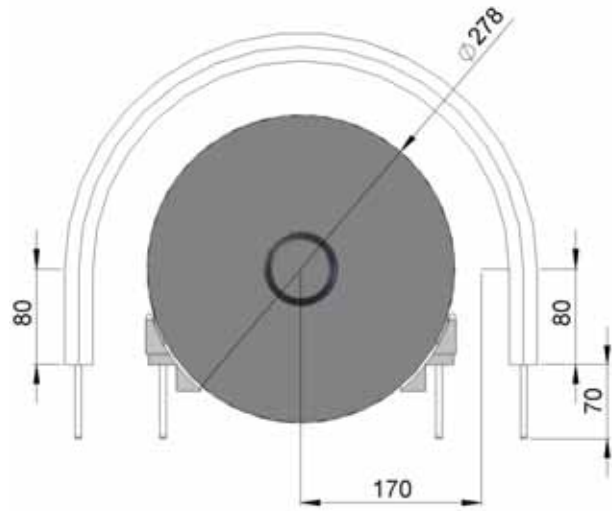
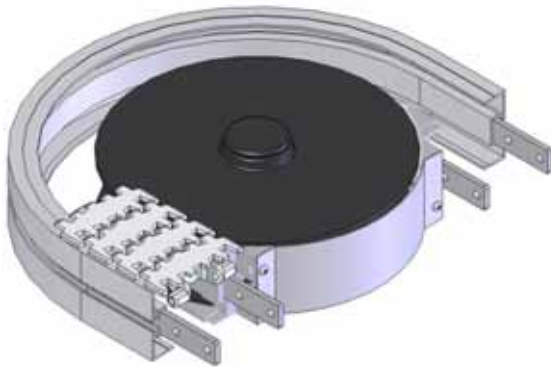
FC



**FC SERIES**

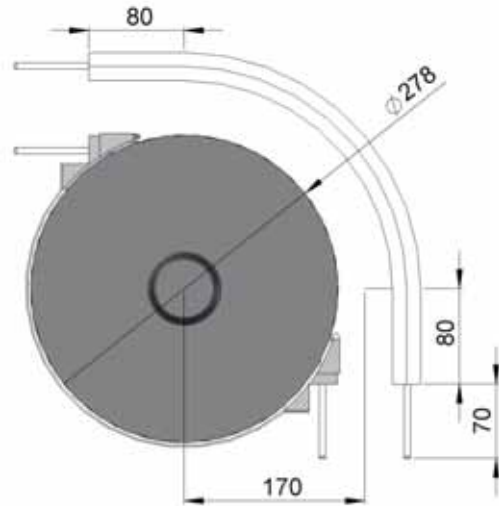
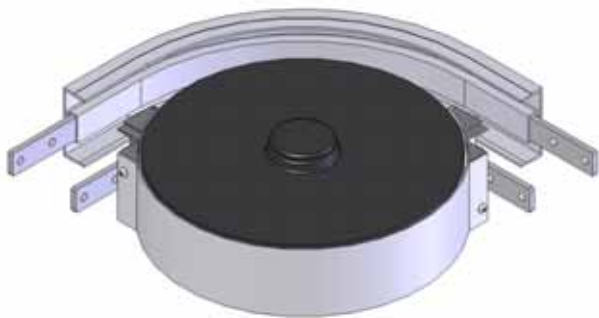
FC

**FC Wheel Bend 180°**  
**FCWB-180R170A**



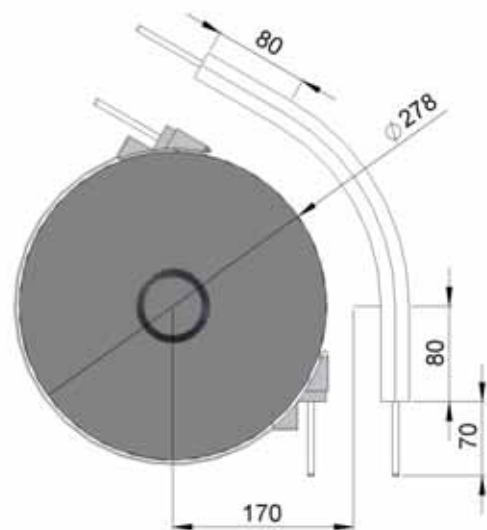
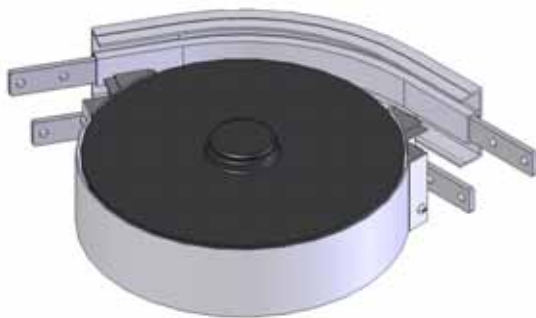
UOM : pc  
Chain required 2-way : 1.4 meter  
Slide rail required 2-way: 2.8 meter

**FC Wheel Bend 90°**  
**FCWB-90R170A**



UOM : pc  
Chain required 2-way : 0.9 meter  
Slide rail required 2-way: 1.7 meter

**FC Wheel Bend 60°**  
**FCWB-60R170A**

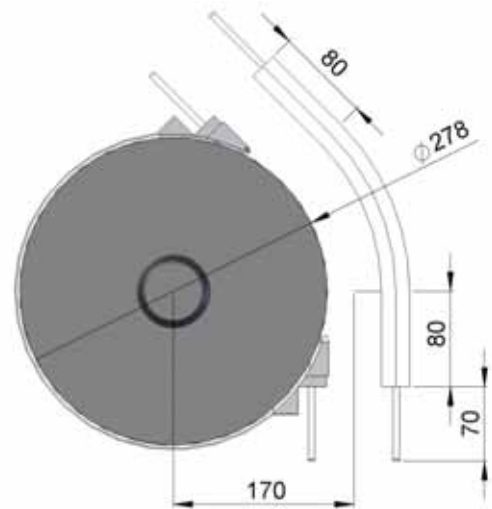
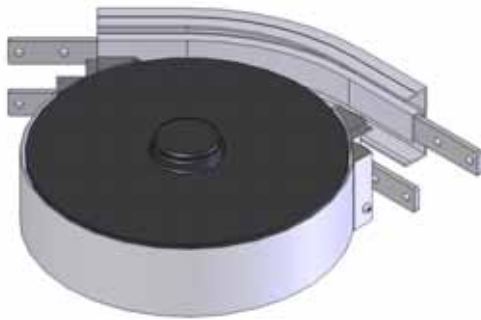


UOM : pc  
Chain required 2-way : 0.7 meter  
Slide rail required 2-way: 1.4 meter

**FC SERIES**

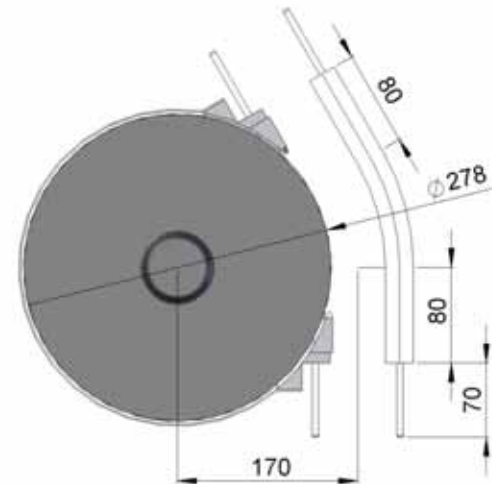
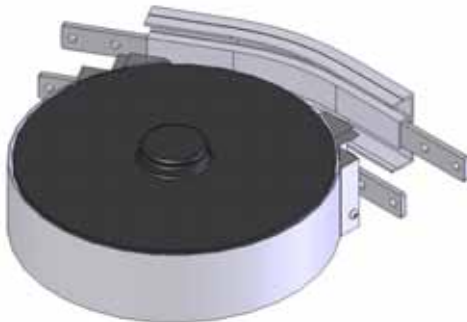
FC

**FC Wheel Bend 45°**  
**FCWB-45R170A**



UOM : pc  
Chain required 2-way : 0.6 meter  
Slide rail required 2-way: 1.2 meter

**FC Wheel Bend 30°**  
**FCWB-30R170A**



UOM : pc  
Chain required 2-way : 0.5 meter  
Slide rail required 2-way: 1.0 meter

**FC Wheel Bend 5° - 180°**

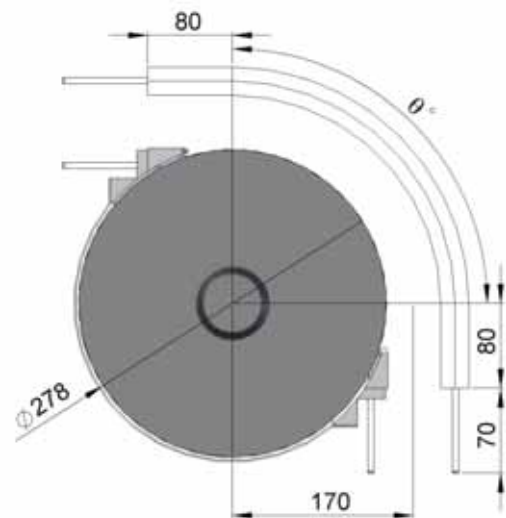
Example for FC Wheel Bend Ordering

Wheel bend,  $\Theta^\circ \pm 1^\circ$

**FCWB- $\Theta^\circ$ R170A**

If an angle of 65° is needed for wheel bend, so the ordering part number is

**FCWB-65R170A**

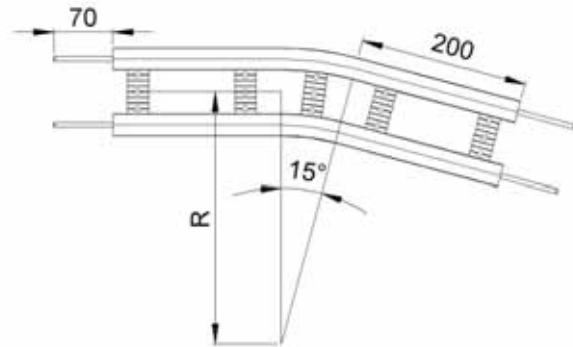


The outer bend is assembled using connecting strip (FACS-25x140A). Angle of  $\Theta^\circ$  must be indicated when ordering.

**FC SERIES**

FC

**FC Horizontal Plain Bend 15°**



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1, 1.1, 1.2, 1.4 meter

Slide rail required 2-way(300, 500, 700, 1000): 2, 2.2, 2.4, 2.8 meter

Horizontal plain bend, 15° ± 1°

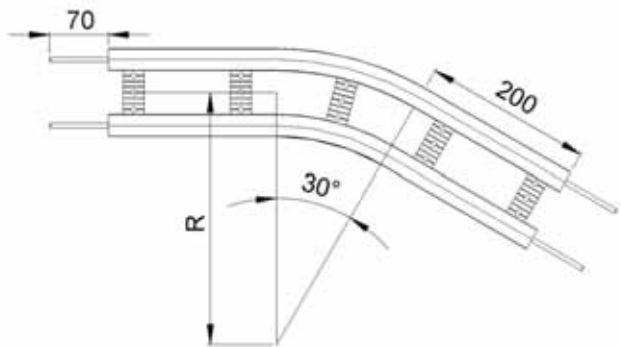
R = 300 ± 10mm **FCHB-15R300**

R = 500 ± 10mm **FCHB-15R500**

R = 700 ± 10mm **FCHB-15R700**

R = 1000 ± 10mm **FCHB-15R1000**

**FC Horizontal Plain Bend 30°**



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.2, 1.4, 1.6, 1.9 meter

Slide rail required 2-way(300, 500, 700, 1000): 2.4, 2.8, 3.2, 3.8 meter

Horizontal plain bend, 30° ± 1°

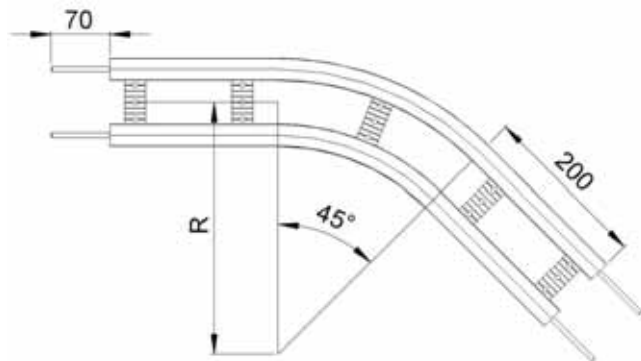
R = 300 ± 10mm **FCHB-30R300**

R = 500 ± 10mm **FCHB-30R500**

R = 700 ± 10mm **FCHB-30R700**

R = 1000 ± 10mm **FCHB-30R1000**

**FC Horizontal Plain Bend 45°**



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.3, 1.6, 1.9, 2.4 meter

Slide rail required 2-way(300, 500, 700, 1000): 2.5, 2.9, 3.3, 3.9 meter

Horizontal plain bend, 45° ± 1°

R = 300 ± 10mm **FCHB-45R300**

R = 500 ± 10mm **FCHB-45R500**

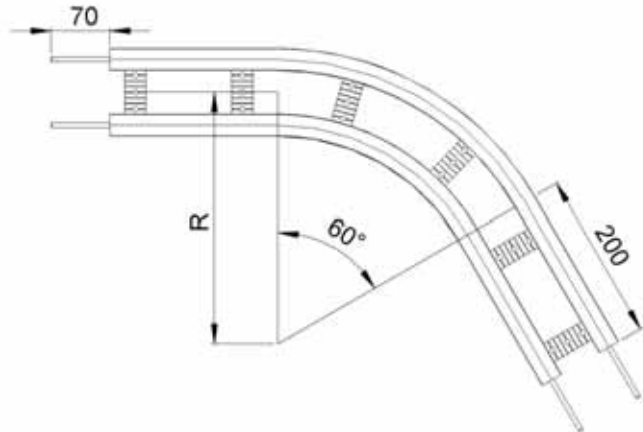
R = 700 ± 10mm **FCHB-45R700**

R = 1000 ± 10mm **FCHB-45R1000**

**FC SERIES**

FC

FC Horizontal Plain Bend 60°



UOM : pc

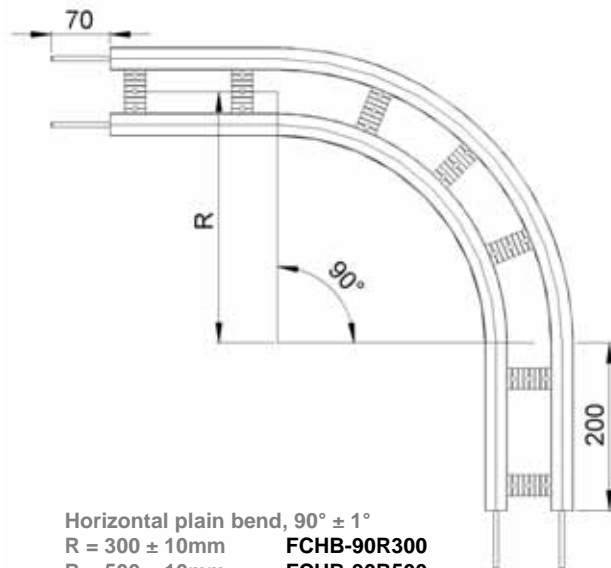
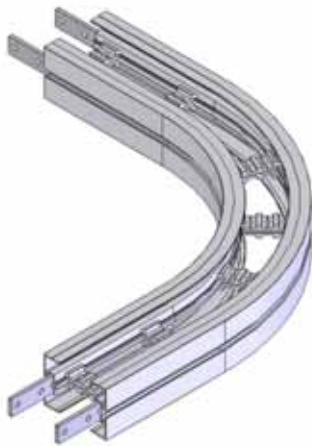
Chain required 2-way (300, 500, 700, 1000) : 1.5, 1.9, 2.3, 2.9 meter

Slide rail required 2-way(300, 500, 700, 1000): 2.9, 3.7, 4.6, 5.8 meter

Horizontal plain bend,  $60^\circ \pm 1^\circ$

- R = 300 ± 10mm      **FCHB-60R300**
- R = 500 ± 10mm      **FCHB-60R500**
- R = 700 ± 10mm      **FCHB-60R700**
- R = 1000 ± 10mm     **FCHB-60R1000**

FC Horizontal Plain Bend 90°



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 1.8, 2.4, 3.0, 4.0 meter

Slide rail required 2-way(300, 500, 700, 1000): 3.5, 4.8, 6.0, 8.0 meter

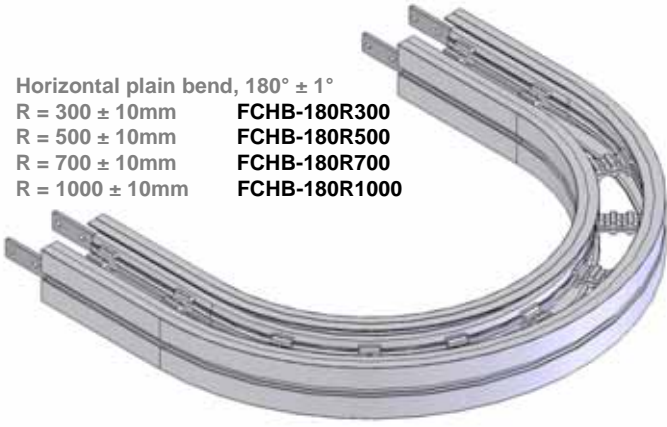
Horizontal plain bend,  $90^\circ \pm 1^\circ$

- R = 300 ± 10mm      **FCHB-90R300**
- R = 500 ± 10mm      **FCHB-90R500**
- R = 700 ± 10mm      **FCHB-90R700**
- R = 1000 ± 10mm     **FCHB-90R1000**

**FC SERIES**

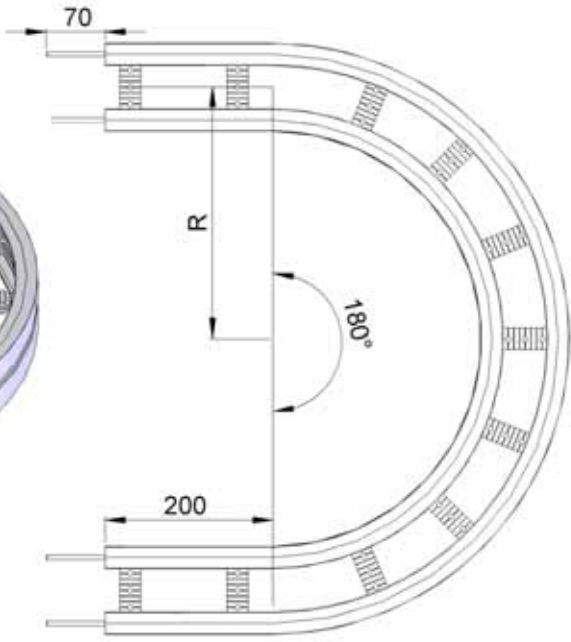
FC

**FC Horizontal Plain Bend 180°**



Horizontal plain bend,  $180^\circ \pm 1^\circ$

R = 300 ± 10mm	<b>FCHB-180R300</b>
R = 500 ± 10mm	<b>FCHB-180R500</b>
R = 700 ± 10mm	<b>FCHB-180R700</b>
R = 1000 ± 10mm	<b>FCHB-180R1000</b>



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : 2.7, 4.0, 5.2, 7.1 meter

Slide rail required 2-way(300, 500, 700, 1000): 5.4, 7.9, 1.1, 14.2 meter

**FC Horizontal Plain Bend 5° - 180°**

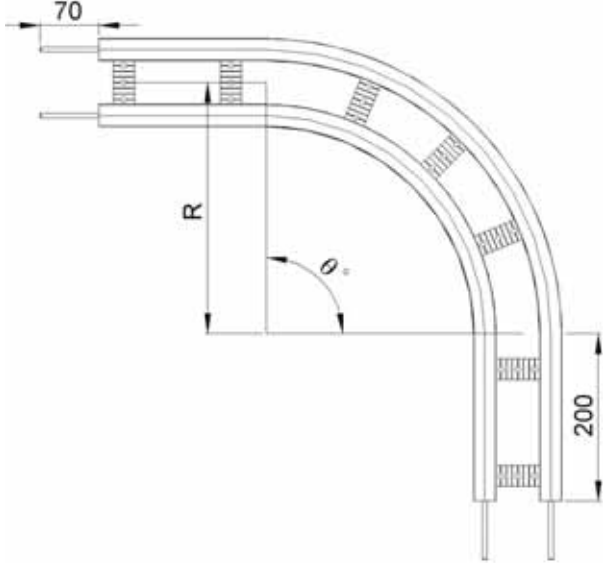
Example for FC Horizontal Plain Bend Ordering

Horizontal plain bend,  $\Theta^\circ \pm 1^\circ$

R = 300 ± 10mm	<b>FCHB-<math>\Theta^\circ</math>R300</b>
R = 500 ± 10mm	<b>FCHB-<math>\Theta^\circ</math>R500</b>
R = 700 ± 10mm	<b>FCHB-<math>\Theta^\circ</math>R700</b>
R = 1000 ± 10mm	<b>FCHB-<math>\Theta^\circ</math>R1000</b>

If an angle of 120° is needed for radius R500 horizontal plain bend, so the ordering part number is

**FCHB-120R500**



UOM : pc

Chain required 2-way (300, 500, 700, 1000) : meter (variable to angle)

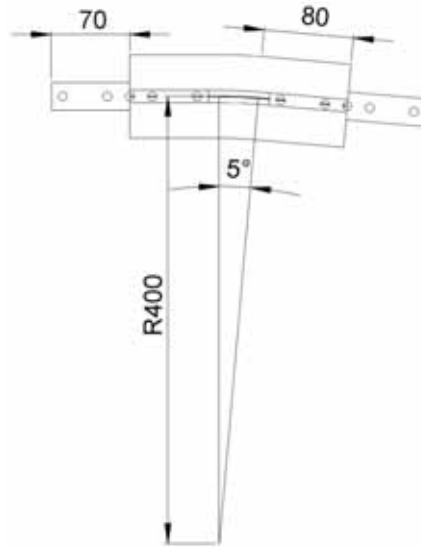
Slide rail required 2-way(300, 500, 700, 1000): meter (variable to angle)



**FC SERIES**

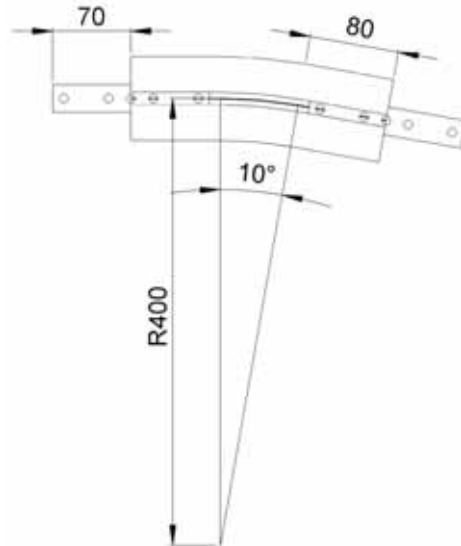
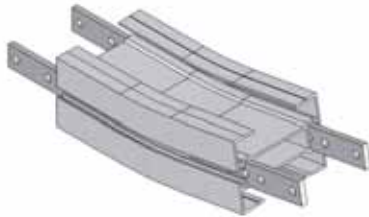
FC

**FC Vertical Bend 5°**  
**FCVB-5R400**



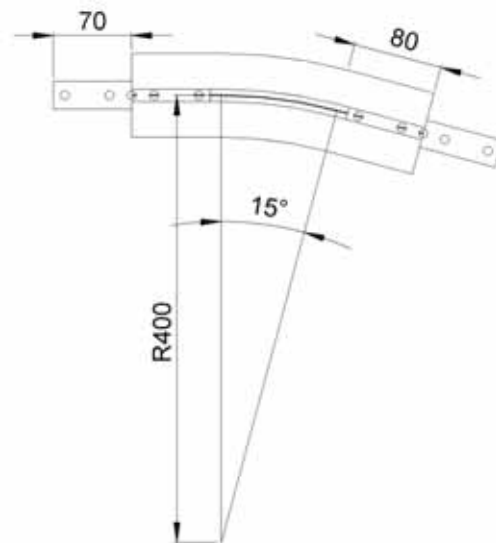
UOM: pc  
Chain required 2-way: 0.4 meter  
Slide rail required 2-way: 0.8 meter

**FC Vertical Bend 10°**  
**FCVB-10R400**



UOM: SET  
Chain required 2-way: 0.5 meter  
Slide rail required 2-way: 1.0 meter

**FC Vertical Bend 15°**  
**FCVB-15R400**

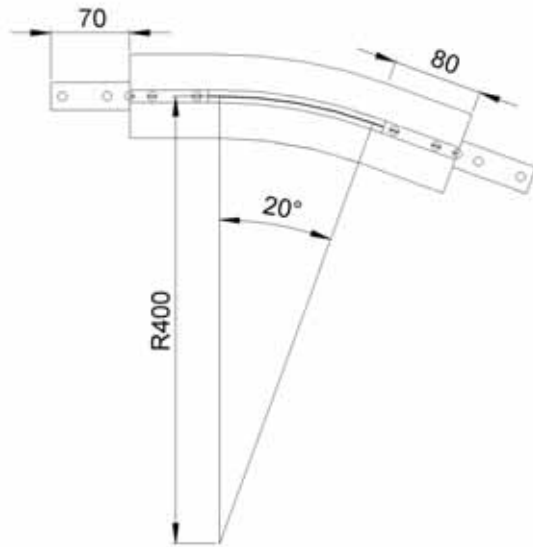
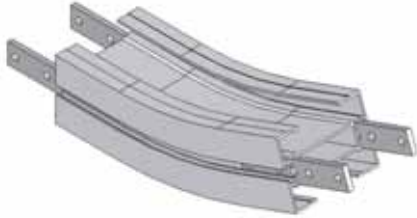


UOM: SET  
Chain required 2-way: 0.6 meter  
Slide rail required 2-way: 1.1 meter

**FC SERIES**

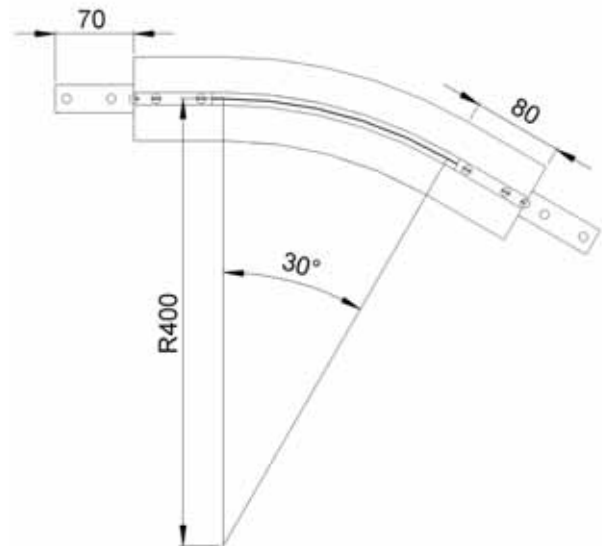
FC

**FC Vertical Bend 20°**  
**FCVB-20R400**



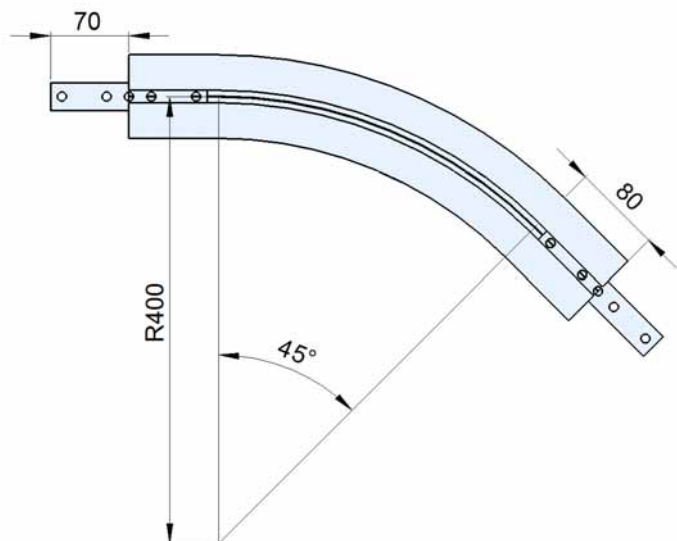
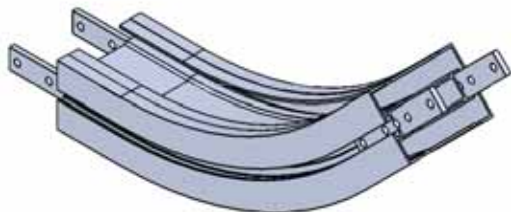
UOM: pc  
Chain required 2-way: 0.6 meter  
Slide rail required 2-way: 1.2 meter

**FC Vertical Bend 30°**  
**FCVB-30R400**



UOM: SET  
Chain required 2-way: 0.8 meter  
Slide rail required 2-way: 1.5 meter

**FC Vertical Bend 45°**  
**FCVB-45R00**

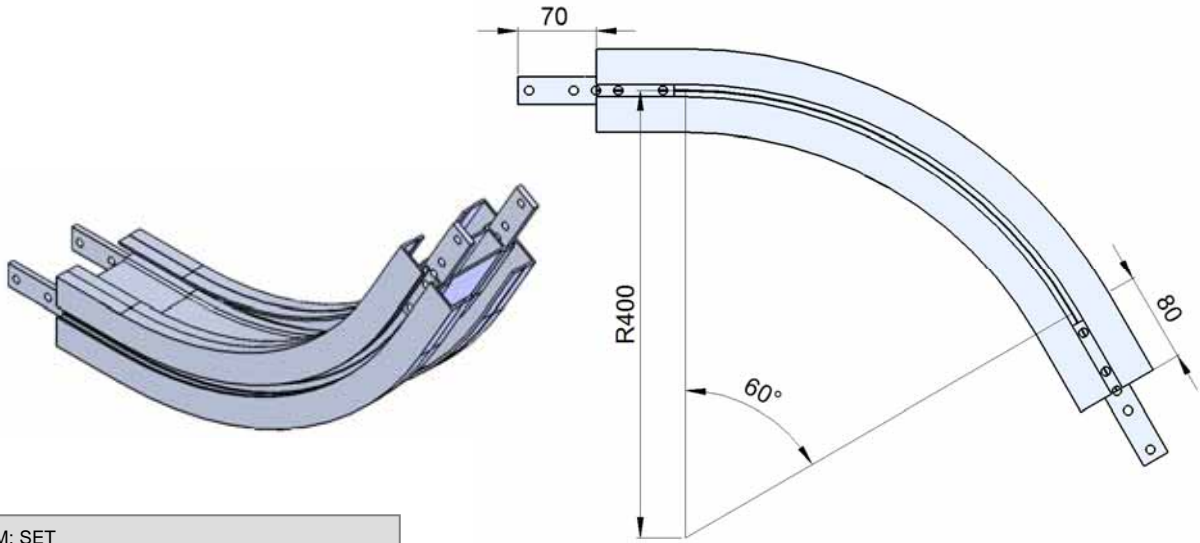


UOM: SET  
Chain required 2-way: 1.0 meter  
Slide rail required 2-way: 1.9 meter

**FC SERIES**

FC

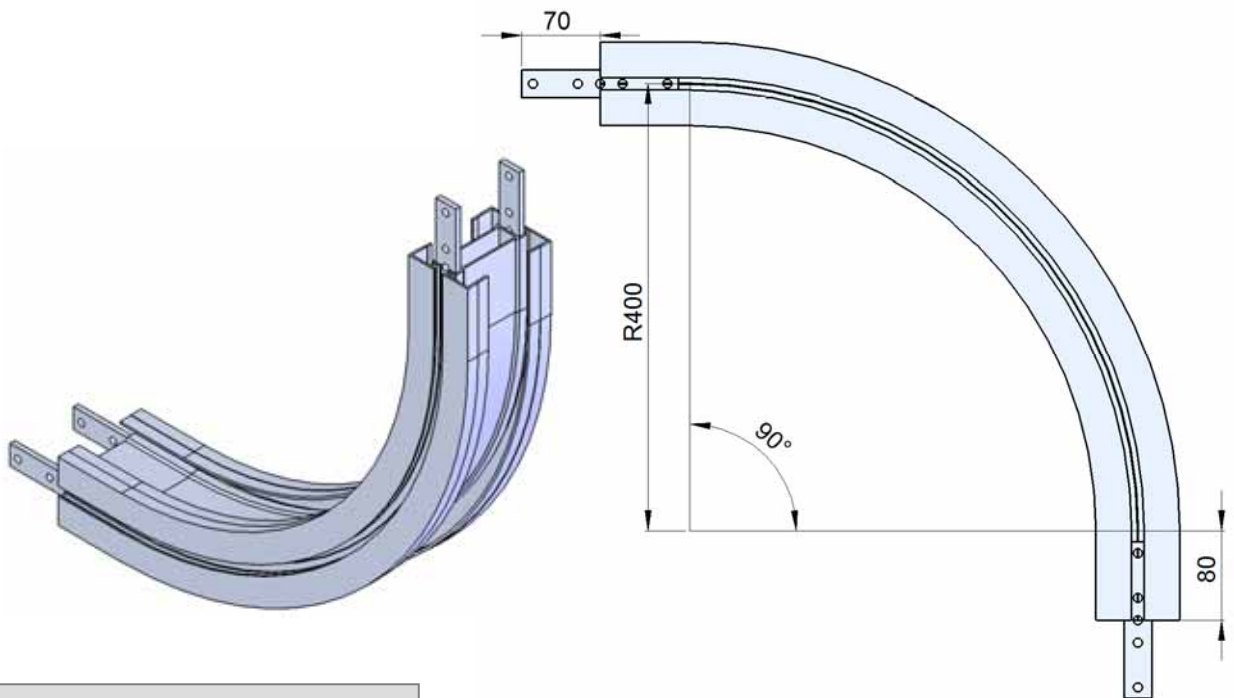
FC Vertical Bend 60°  
**FCVB-60R400**



UOM: SET

Chain required 2-way: 1.2 meter  
Slide rail required 2-way: 2.4 meter

FC Vertical Bend 90°  
**FCVB-90R400**



UOM: SET

Chain required 2-way: 1.6 meter  
Slide rail required 2-way: 3.2 meter

**FC SERIES**

FC Vertical 5° - 90°

Example for FC Vertical Bend Ordering

Vertical bend,  $\theta^\circ \pm 1^\circ$

FCVB- $\theta^\circ$ R400

If an angle of 65° is needed for vertical bend, so the ordering part number is

**FCVB-65R400**

The outer bend is assembled using connecting strip (FACS-25x140A) . Angle of “ $\theta^\circ$ ” must be indicated when ordering.

